

**Please note:**

**1. Always store spools in their original packaging in a dry area**

The spools are packed in in shock, dust and oxidation-proof material to protect the wire from shipping damage and contamination. The wire should be stored in the original packaging until ready for use. This will ensure the highest quality for your EDM applications.

**2. Used spools handling procedures**

It is very important to properly secure the loose end of the wire on partially used spools. This will prevent the wire from shifting on the spool and becoming tangled. Improper handling and storage techniques can cause unwinding problems and unnecessary wire breakage. Figures 1 and 2 show two correct ways to secure the loose end of the wire.

Figures 3 and 4 show incorrect ways and should definitely be avoided. Partially used spools should be stored in their original packaging material when not in use. This will minimize contamination and shifting of the wire on the spool.

**Warranty will lapse in case of improper storage!**

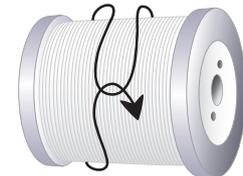
**Proper handling of partially used spools:**

Figure 1



Attach wire to spool flange with tape.

Figure 2



Attach wire by making a loop and securing it to itself. Make sure that the wire is snug.

**Strictly avoid:**

Figure 3



Do not tape wire to the spooled material!

Figure 4



Do not thread the wire underneath itself so as to overlap!